



Sliding 4-Hole Receiver

1718T

Instructions For Use



1718T

1. Application & Description

- The 1219T Sliding 4-Hole Receiver is designed to be exclusively used for the prosthetic fitting of lower extremity amputations.
- The 1219T provides 13mm / 0.5in of slide adjustment
- Compatible with any 4-Hole mounting system to a pyramid

2. Technical Specifications

P/N	Material	Build Height	Weight	Weight Limit
1718T	Titanium	38mm	186g	136kg/300lbs

- **Recommended Torque:** Always cross tighten Alignment Set Screws
- **M8 Alignment Set Screw Torque:**
 - (Titanium): **15Nm**
- **M6 Flat Head Mounting Screw Torque:**
 - (Titanium): **10Nm**
- **M6 Slide Set Screw Torque:**
 - (Titanium): **5Nm**

3. Installation & Maintenance

- **Fine Tuning:** The sliding mechanism allows for fine-tuning in any parallel position of the distal portion, independent of the pyramid's angle.
 - Loosen the inside limiting screw for the direction to allow the slide to occur. (Fig. 1)
 - Loosen the side retaining screws, and slide to desired location. (Fig. 2) Tighten the retaining screws
- **Fine Tuning:** The sliding mechanism allows for fine-tuning in any parallel position of the distal portion, independent of the pyramid's angle.
- **Anchoring:** Four set screws are utilized for anchoring the mating pyramid system and making angular alignment adjustments.
- **Finalization:** Torque mounting screws to **10Nm**, assure the Slide Set Screws are torqued to **5Nm**, and cross-torque all alignment screws for connection **15Nm**.
- **Thread Locker:** Apply Loctite or a similar thread locker to all screws during final assembly.



Fig. 1:

Loosen and remove the screw that will allow the direction of slide. Do not remove other screw! For example, remove left screw to slide to the right.



Fig. 2:

Loosen the Slide Set Screws. After finalizing the position, Loctite and torque to **5Nm**

4. Safety & Environment

- **Temperature Range:** Between -20°C to 80°C (-4°F to 176°F) 
- Rinse with clean water if exposed to salty, chlorinated, or otherwise potentially corrosive liquids
- **Storage:** Store at room temperature; avoid wet; very hot or extremely cold environments.
- **Warranty:** 2 years, provided it is used as intended without modification and only the original user.
- Do not reuse on another prosthesis 
- **Conformity:** This product meets the requirements Council EU 2017/745 (MDR) for medical products. This product has been classified as a class I product according to the classification criteria outlined in appendix IX of the guidelines. Please keep this manual in safe place for future reference.

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Specifications subject to change.